

Segments 1 A2

	Wet Normal	Wet Thick	Dry Normal	Dry Thick	Bricks	
Rate	100	100	100	100	100	100
temp	182	182	182	182	182	182
hold	1200	1800	800	1200	1800+	
Rate	35	35	35	35	35	35
Temp	235	235	235	235	235	235
Hold	30	100	30	100	200	

SEGMENT 3

	Normal	Thick	Brick	
Rate	120	100	50	
Temp	850	850	850	
Hold	0	0	0	

Segment 4

	Normal	Thick	Brick	
Rate	55	40	20	
Temp	1125	1125	1125	
Hold	0	0	0	

Segment 5

	Normal	Brick	
Rate	120	100	
Temp	1850	1850	
Hold	0	0	

Segment 6 Very large diameter work only

Rate	100
Temp	500
Hold	0

ALARM 2000 Fire Damp work with middle spy out
 Delay 0 Fire dry work with all spys in.
 Do not use extension rings unless absolutely necessary.

Students must have programing checked by an instructor
 These are slow firings.